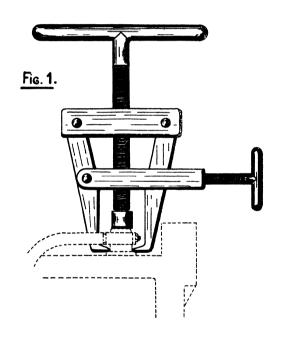
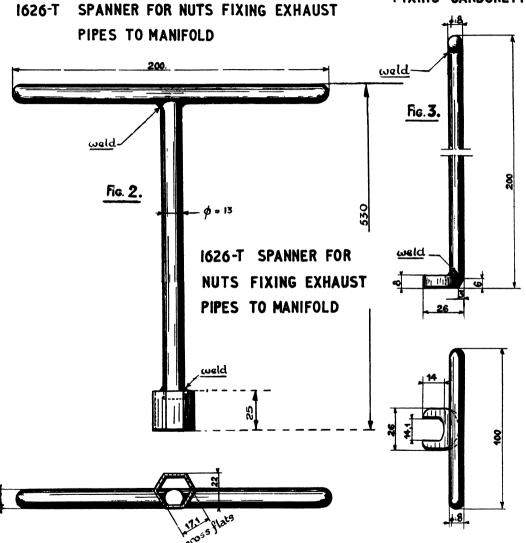


1621-T SPANNER FOR NUTS FIXING CARBURETTOR

2200-T EXTRACTOR FOR BATTERY
CABLE TERMINAL





1	REMOVE THE TAIL PIPE Remove the bolt fixing the rear clip. Disconnect tail pipe flange from silencer and remove pipe.	Box spanner 14
2	REMOVE THE SILENCER Disconnect silencer inlet flange from exhaust pipes under hull. Disconnect silencer outlet flange from tail pipe and take out silencer.	Flat and box spanners 14
3	REMOVE EXHAUST PIPE BETWEEN ENGINE AND SILENCER Disconnect exhaust pipe front flanges from exhaust manifold. (Use spanner 1626-T, see Drawing 1., fig. 2). Remove the bracket under hull and disconnect exhaust pipe rear flange from silencer inlet.	Spanner 1626-T Box spanners 12-14
4	FIT EXHAUST PIPE BETWEEN ENGINE AND SILENCER Use C. and A. type gaskets between both pairs of flanges. Tighten bolts on silencer inlet flange using spring washers under nuts. TIGHTEN UP HARD THE NUTS FIXING EXHAUST PIPE FLANGES TO MANIFOLD. (Use spanner 1626-T, see Drawing 1, fig. 2). Fit the exhaust pipe bracket under hull.	Spanner 1626-T Box spanners 12-14
5	FIT THE SILENCER Use C. and A. type gaskets at flanges. Fit spring washers under nuts and tighten.	Box and flat spanners 14
6	FIT THE TAIL PIPE Use a C. and A. type gasket between the flanges. Flt spring washers under the flange nuts and tighten. Fit bolt for rear clip using a spring washer and plain washer.	Box spanner 14