

## REMOVING FRONT WINGS AND RADIATOR SHELL ASSEMBLY

- 1 Remove the bonnet. Disconnect cable from battery positive terminal. (Use extractor 2200-T, see Drawing 1, fig. 1). Disconnect feed wires to lamps and horns from terminal blocks.
- 2 Remove bolts fixing wings to hull and to brackets. Remove bolts fixing radiator shell front panel. Disengage the assembly of wings and radiator shell from the car.

Flat spanner 10  
Extractor 2200-T  
Box spanner 8-10

Fiat spanner 10  
Box spanners 12-14

## FITTING FRONT WINGS AND RADIATOR SHELL ASSEMBLY

- 3 Offer up the assembly to the car. Using a plain washer and a spring washer under the heads of the bolts screw in the latter a few turns only. Offer up the bonnet and, after adjusting the parts in relation to one another and correctly fitting the wing piping, tighten the fixing bolts.
- 4 Connect headlamp and horn wiring. Connect positive cable to battery.

Fiat spanner 10  
Box spanners 12-14

Flat spanner 10  
Box spanners 8-10

## REMOVING RADIATOR SHELL

- 5 Remove the bonnet.
- 6 Remove bolts fixing radiator shell to wings also those fixing radiator shell lower front panel to radiator.

Box spanners 10-12  
Flat spanners 12-14

## FITTING RADIATOR SHELL

- 7 Fit the radiator shell. Position the wing piping and tighten bolts using a plain washer and a spring washer under heads.
- 8 Fit the bonnet.

Box spanners 10-12  
Flat spanners 12-14

## REMOVING A FRONT WING

- 9 Disconnect cable from battery positive terminal. (Use extractor 2200-T. see Drawing 1, fig. 1). Disconnect headlamps and horn wiring.

Box spanners 8-10  
Extractor 2200-T  
Flat spanner 10

10 Remove bolts fixing wing to radiator shell, hull and wing bracket.

Flat spanner 10  
Box spanners 12-14

FITTING A FRONT WING

11 Offer up the wing on the cars using a plain washer and a spring washer under the heads of the bolts screw in the latter a few turns only. Correctly position the wing piping and tighten the fixing bolts.

Flat spanner 10  
Box spanners 12-14

12 Connect headlamp and horn wiring. Connect positive cable to battery.

Box spanners 8-10  
Flat spanner 10

## REMOVING PETROL TANK

- |   |   |                                  |
|---|---|----------------------------------|
| 1 | Jack up the vehicle at the rear and block up under rear link arms. (Use special jack head MR.3300-110, see Drawing 75).   | Special jack head<br>MR.3300-110 |
| 2 | Remove the inspection plate in the rear luggage compartment floor. Disconnect wires on petrol gauge tank unit. Unscrew terminal nut from petrol tank outlet pipe and remove feed pipe from outlet pipe. Remove rubber grommet from petrol tank filler neck. | Box spanner 16                   |
| 3 | Disconnect the two straps holding the tank. Remove petrol tank.   | Box and flat<br>spanners 14      |
| 4 | Unscrew the petrol tank outlet pipe. Remove the petrol tank gauge unit. Take off lower rubber grommet from tank filler neck.  | Flat spanner 16                  |

## FITTING PETROL TANK

- |   |   |                             |
|---|---|-----------------------------|
| 5 | Fit the tank gauge unit with a cork gasket and tighten the three screws. Fit the petrol tank outlet pipe using a fibre washer on the tank flange. Fit the lower rubber grommet to the filler neck.                                | Flat spanner 16             |
| 6 | Fit the tank to the car and tighten the straps.   | Box and flat<br>spanners 14 |
| 7 | Fit the petrol feed pipe and connect wires to gauge unit (wires and gauge unit terminals are coloured blue and yellow according to way of connecting). Fit the inspection plate. Fit the upper rubber grommet to the filler neck. | Box spanner 16              |
| 8 | Lower vehicle to the ground.  |                             |