

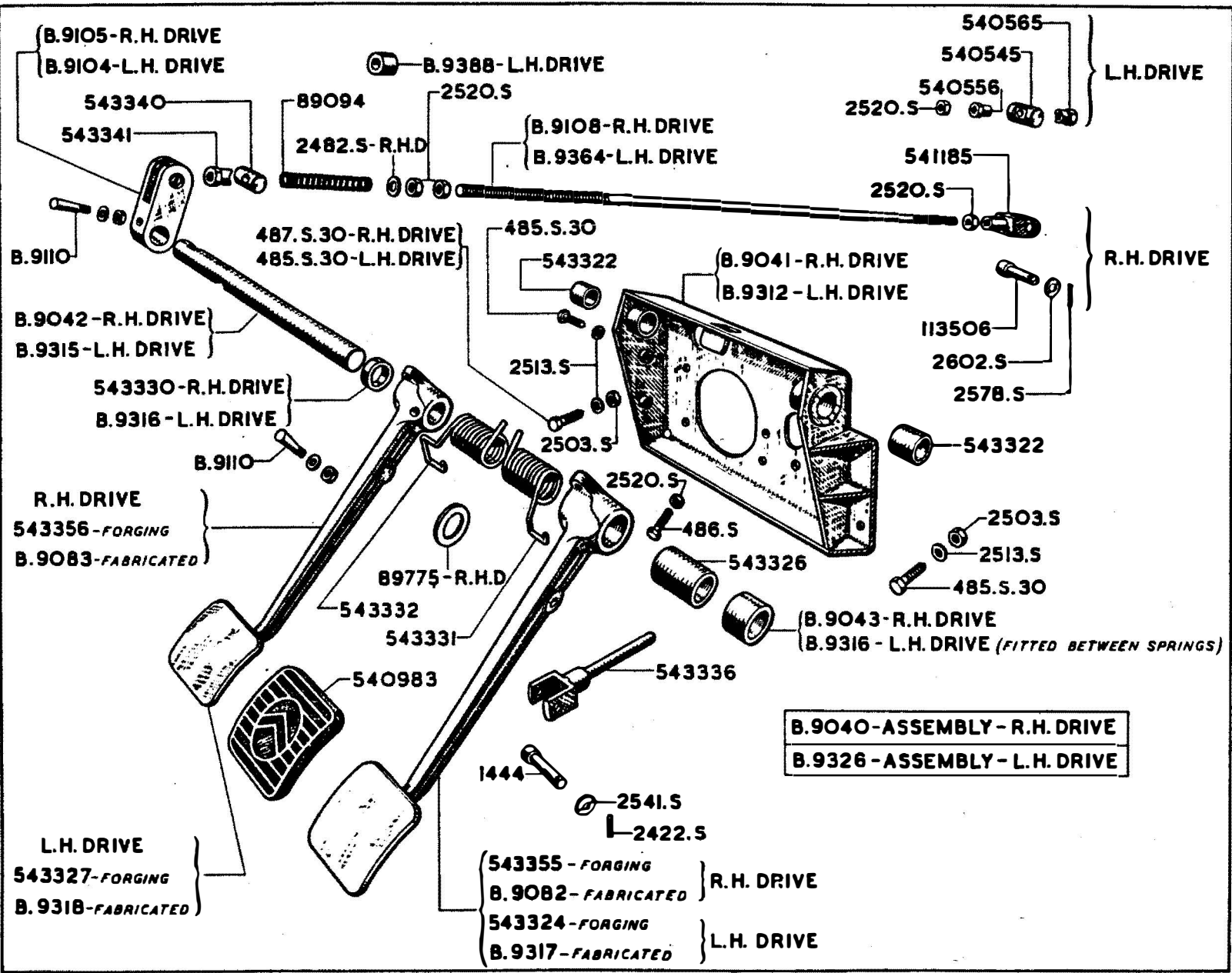
CLUTCH & BRAKE PEDAL GEAR. R.H. & L.H. DRIVE (RAISED PEDALS)

15

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
B.9040.X. E	Pedal gear assembly, R.H. drive.	1	B.9110.X. E	Cotter, std. 3/8 inch cycle type with nut and plain washer.	
B.9041.X. E	Pedal gear bracket complete, R.H. drive.	1		For:- Fixing clutch pedal to shaft. Fixing clutch levers to pedal shaft.	1 1
B.9042.X. E	Pedal shaft, 19 dia. x 219 long. R.H. drive. Distance between cotter grooves 86.	1	B.9312.X. E	Pedal gear bracket complete, L.H. drive.	1
B.9043.X. E	Distance piece, 19.3 I/Dia. x 24.3 O/dia. x 17 long. On pedal shaft, brake pedal side. R.H. drive.	1	B.9315.X. E	Pedal shaft, 19 dia. x 219 long, L.H. drive. Distance between cotter grooves 154.	1
B.9082.X. E	Brake pedal, bushed. Less rubber pad, adjusting screw and lock nut. R.H. drive. (This pedal has fabricated steel lever and is interchangeable with 543355 having forged lever.) Plate offset to right.	1	B.9316.X. E	Distance piece, 19.3 I/Dia. x 24.3 O/dia. x 12 long. On pedal shaft between pedals and bracket. L.H. drive.	2
B.9083.X. E	Clutch pedal. Less rubber pad, adjusting screw and lock nut. R.H. drive. (This pedal has fabricated steel lever and is interchangeable with 543356 having forged lever.) Plate offset to right.	1	B.9317.X. E	Brake pedal, bushed. Less rubber pad, adjusting screw and lock nut. L.H. drive. (This pedal has fabricated steel lever and is interchangeable with 543324 having forged lever.) Plate offset to left.	1
B.9104.X. E	Clutch lever on pedal shaft. Distance between centres of shaft and trunnion holes 45. L.H. drive.	1	B.9318.X. E	Clutch pedal. Less rubber pad, adjusting screw and lock nut. L.H. drive. (This pedal has fabricated steel lever and is interchangeable with 543327 having forged lever.) Plate offset to left.	1
B.9105.X. E	Clutch lever on pedal shaft. Distance between centres of shaft and trunnion holes 80. R.H. drive.	1	B.9326.X. E	Pedal gear assembly, L.H. drive.	1
B.9108.X. E	Clutch operating rod, 8 dia. x 600 long. R.H. drive. Ends threaded 7 dia. x 100 pitch. Thread length 35 at fixed end, 125 at adjustable end.	1	B.9364.X. E	Clutch operating rod, 8 dia. x 650 long. L.H. drive. Ends threaded 7 dia. x 100 pitch. Thread length 50 at fixed end, 125 at adjustable end.	1
		1	B.9399	Distance piece for clutch operating rod, 8 I/Dia. x 12.5 O/Dia. x 10 long. L.H. drive.	1

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485.S.30	Bolt, hex. head, 7 dia. x 100 pitch, 20 long. For:- Fixing pedal gear bracket, R.H. drive Fixing pedal gear bracket, L.H. drive	4 4		Clutch operating rod, adjustable end. Clutch operating rod, fixed end, R.H. drive. Clutch operating rod, fixed end, L.H. drive.	2 1 1
486.S.	Bolt, hex. head, 7 dia. x 100 pitch, 22.5 long. For pedal stop adjustment.	2	2541.S.	Plain washer, 8.5 I/Dia. x 18 O/Dia. x 2 thick. For pin fixing master cylinder push-rod.	1
487.S.30	Bolt, hex. head, 7 dia. x 100 pitch, 25 long. Fixing pedal gear bracket, R.H. drive.	1	2578.S.	Split pin, 3 dia. x 30 long. For pin 113506 fixing clutch operating rod fixed end, R.H. drive.	1
1444	Pin, 8 dia., length under head 27.5 dia. Fixing master cylinder push-rod to brake pedal.	1	2602.S.	Plain washer, 10.5 I/Dia. x 22 O/dia. x 2.4 thick. For pin 113506 fixing clutch operating rod fixed end, R.H. drive.	1
2422.S.	Split pin, 2 dia. x 20 long. For pin 1444.	1	89094	Compression spring, 8.5 I/Dia., free length 55. For clutch operating rod.	1
2482.S.	Plain washer, 7.5 I/Dia. x 16 O/dia. x 1.5 thick. For clutch operating rod, adjustable end. R.H. drive.	1	89775	Plain washer, 18.5 I/Dia. x 27 O/Dia. x 1.5 thick. As distance piece between clutch and brake pedal return springs. R.H. drive.	1
2503.S.	Nut, hex. 7 dia. x 100 pitch. For:- Bolts fixing pedal gear bracket, R.H. drive. Bolts fixing pedal gear bracket, L.H. drive.	3 2	113506	Pin, 10 dia., length under head 28. For clutch operating rod fixed end, R.H. drive.	1
2513.S.	Washer, spring, S.T., 7 dia. For:- Bolts fixing pedal gear bracket, R.H. drive. Bolts fixing pedal gear bracket, L.H. drive.	5 4	540545	Trunnion, 14 dia., 25 long, bore 8 dia. (R.II). For clutch operating rod fixed end. L.H. drive.	1
2520.S.	Lock nut, hex., 7 dia. x 100 pitch. For:- Bolt for pedal stop adjustment.	2	540556	Adjusting nut, 7 dia. x 100 pitch. (R.II). For clutch operating rod fixed end, L.H. drive.	1



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17

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540565	Adjusting nut, 7 dia. x 100 pitch. (R.II) For clutch operating rod fixed end, L.H. drive.	1			
540983	Rubber pad for clutch and brake pedals. (R.II)	2			
541185	Fork end for clutch operating rod fixed end, R.H. drive.	1			
543322	Bush, 19 I/Dia. x 22 O/Dia. x 17 long. For pedal gear bracket.	2			
543324	Brake pedal, bushed. Less rubber pad, adjusting screw and lock nut. L.H. drive. (This pedal has forged steel lever and is interchangeable with B.9317 having fabricated steel lever.) Plate offset to left.	1			
543326	Bush, 18 I/dia. x 22 O/Dia. x 29.5 long. For brake pedal.	1			
543327	Clutch pedal. Less rubber pad, adjusting screw and lock nut. L.H. drive. (This pedal has forged steel lever and is interchangeable with B.9318 having fabricated steel lever.) Plate offset to left.	1			