

LOCKHEED BRAKE PIPES, R H & L.H. DRIVE (RAISED PEDALS)

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
B.7619.X. E	Gasket, 11.5 I/Dia. x 18 O/Dia. x 1.5.		B.7639.X. E	3-way union, internal threads 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.)	1
	For:- Front hose to wheel cylinder banjo connections.	2			
	Wheel cylinder banjo connections to wheel cylinders.	4	B.7646.X. E	Frame connector, external thread 15.9 dia. x 26 threads per inch (5/8 inch x 26 T.P.I.) internal threads 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.)	1
	Rear hose to banjo connection. banjo connection to frame connector.	1 1			
B.7620.X. E	Banjo union, internal thread 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For:- Master cylinder outlet. R.H. rear wheel cylinder.	1 1	B.7647.X. E	Pipe complete, 4.35 I/Dia. x 6.35 O/Dia., 355 long. From rear hose to L.H. rear wheel.	1
B.7622.X. E	Gasket, 14 I/Dia. x 19 O/Dia. x 0.6 thick. For:- Bolts fixing wheel cylinder banjo connections. Bolt fixing banjo connection to frame connector.	4	B.7650.X. E	Banjo union, 2-way 180°, internal threads 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For L.H. rear wheel cylinder.	1
		1	B.7651.X. E	Pipe complete, 4.35 I/Dia. x 6.35 O/Dia., 1425 long. From L.H. rear wheel to R.H. rear wheel.	1
B.7627.X. E	Pipe complete, 4.35 I/Dia. x 6.35 O/Dia., 740 long. From master cylinder to 3-way union.	1	B.8609.X. E	Hose, 395 long. Front. Rear.	2 1
B.7634.X. E	Banjo union, internal thread 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For:- Front wheel cylinders. Frame connector.	2	B.9440.X. E	Pipe complete, 6 I/Dia. x 8 O/Dia., 380 long. Front reservoir to master cylinder, L.H. drive.	1
		1	B.8954.X. E	Gasket, 13.3 I/Dia. x 19 O/Dia. x 1.5 thick. For master cylinder outlet.	2
B.7635.X. E	Bolt, hex. head, 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For wheel cylinder banjo unions.	4	B.8978.X. E	Nut, hex., 15.9 dia. x 26 threads per inch (5/8 inch x 26 T.P.I.) For:- Fixing frame connector. Fixing rear hose to bracket on L.H. arm of rear axle assembly. Fixing R.H. and L.H. front hoses to brackets on front axle cradle.	1 1 2
B.7636.X. E	Pipe complete, 4.35 I/Dia. x 6.35 O/Dia., 915 long. From:- Master cylinder to R.H. front hose for R.H. drive. Master cylinder to L.H. front hose for L.H. drive.	1			
		1			

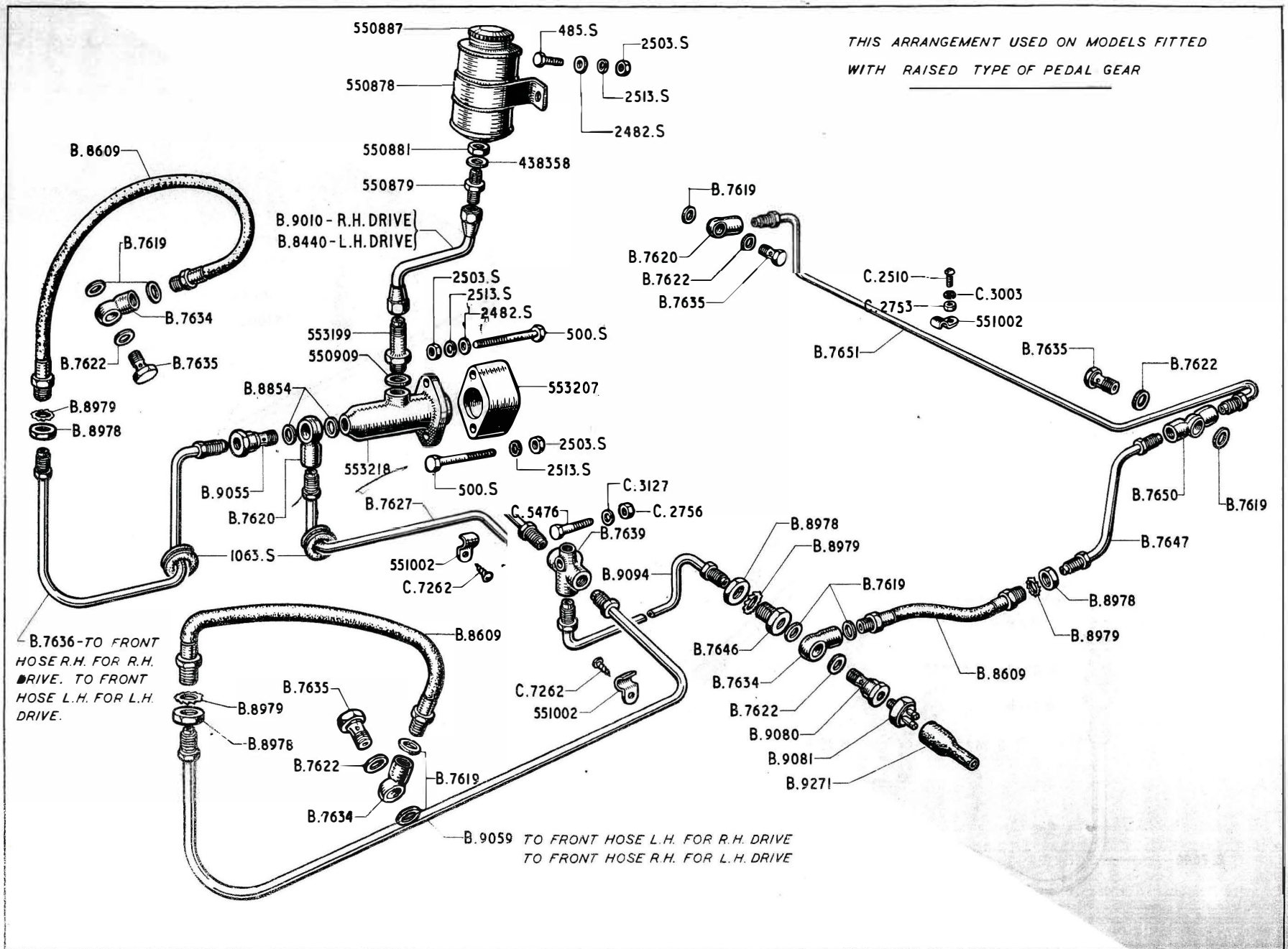
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B.9979.X. E	Shakeproof washer, 15.9 dia. Use with nut B.9978. For:- Fixing frame connector. Fixing rear hose to bracket on L.H. arm of rear axle assembly. Fixing R.H. and L.H. front hoses to brackets on front axle cradle.	1 1 2	C.2510.X. E	Screw, round head, 4.76 dia. x 24 threads per inch (3/16 inch Whit.) For clip fixing B.7651.	1
B.9010.X. E	Pipe complete, 8 1/4 Dia. x 8 Q/Dia., 155 long. From reservoir to master cylinder, R.H. drive.	1	C.2753.X. E	Nut, hex., 4.76 dia. x 24 threads per inch (3/16 inch Whit.) For screw C.2510.	1
B.9055.X. E	Bolt, hex. head, 12.7 dia. x 20 threads per inch (1/2 inch S.A.E.) With head threaded internally 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For master cylinder outlet banjo union.	1	C.2756.X. E	Nut, hex., 6.35 dia. x 20 threads per inch (1/4 inch Whit.) For screw C.5476.	1
B.9059.X. E	Pipe complete, 4.35 1/4 Dia. x 6.35 Q/Dia., 1220 long. From:- 3-way union to L.H. front hose for R.H. drive. 3-way union to R.H. front hose for L.H. drive.	1 1	C.3003.X. E	Washer, spring S.T. 4.76 dia. For nut C.2753 on screw C.2510.	1
B.9080.X. E	Bolt, hex. head, 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) With head threaded internally for stop lamp switch.	1	C.3127.X. E	Washer, spring S.T. 6.35 dia. For nut C.2756 on screw C.5476.	1
B.9081.X. E	Stop lamp switch.	1	C.5476.X. E	Bolt, hex. head, 6.35 dia. x 20 threads per inch (1/4 inch Whit.) Fixing 3-way union.	1
B.9094.X. E	Pipe complete, 4.35 1/4 Dia. x 6.35 Q/Dia., 1930 long. From 3-way union to frame connector.	1	C.7262.X. E	Screw, self-tapping, round head 4.9 dia. x 12.7 long, (No.10 x 1/2 inch) Fixing clip 551002.	2
B.9271.X. E	Cover for stop lamp switch terminals.	1	485.S	Bolt, hex. head, 7 dia. x 100 pitch, 20 long. (k.II) For fixing reservoir.	2
			500.S	Bolt, hex. head, 7 dia. x 100 pitch, 65 long. For fixing master cylinder and spacer.	2
			1063.S	Grommet, 14 1/4 Dia., to suit panel 1.5 thick with 20 dia. hole. For pipes B.7636 and B.7627.	2

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2482.S	Plain washer, 7.5 I/Dia. x 16 Q/Dia. x 1.5 thick. For:- Nut 503.S fixing reservoir. Upper screw 500.S fixing master cylinder and spacer.	2	553199	Master cylinder inlet union, ends threaded externally 19.05 dia. x 16 threads per inch (3/4 inch S.A.E.) and 12.7 dia. x 20 threads per inch (1/2 inch S.A.E.)	1
2503.S	Nut, hex., 7 dia. x 100 pitch. For:- Bolt 485.S fixing reservoir. Bolt 500.S fixing master cylinder and spacer.	1	553207	Spacer for master cylinder mounting.	1
2513.S	Washer, spring S.T. 7 dia. For nut 2503.S fixing reservoir, master cylinder and spacer.	2	553218	Master cylinder complete.	1
438358	Gasket, copper, 13.3 I/Dia. x 21 Q/Dia. x 0.9 thick. (R.II) For reservoir outlet union.	4			
550878	Oil reservoir complete. (R.VI)	2			
550879	Outlet union for reservoir, ends threaded 12.7 dia. x 20 threads per inch (1/2 inch S.A.E.) (R.II)	1			
550881	Nut, hex., 12.7 dia. x 20 threads per inch (1/2 inch S.A.E.) (R.II) For reservoir outlet union.	1			
550887	Cap for reservoir, threaded type. (R.VI)	1			
550909	Gasket, 19.5 I/Dia. x 24 Q/Dia. x 0.8 thick. (R.II) For master cylinder inlet union.	1			
551002	Clip for pipes.	3			



THIS ARRANGEMENT USED ON MODELS FITTED
 WITH RAISED TYPE OF PEDAL GEAR