

22 CLUTCH & BRAKE PEDAL GEAR

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
483.S	Bolt, hex. head, 7 dia., 15 long. Fixing clutch cable outer casing bracket. (R.III)	2	540510	Master cylinder lever, bore 30.2, hole centres 47.	1
484.S	Bolt, hex. head, 7 dia., 17.5 long. Fixing pedal gear bracket. (R.III)	5	540545	Trunnion, 14 dia., 25 long, bore 6 dia. For clutch cable, clutch end.	1
489.S	Bolt, hex. head, 7 dia., 30 long. Fixing flange of bracket securing clutch cable outer casing to flywheel housing. (R.III)	1	540556	Barrel nut, 7 dia. x 100 pitch, 14 long. For clutch cable, clutch end.	1
495.S.30	Bolt, pointed, 7 dia., 45 long. Fixing lever controlling master cylinder on pedal cross-shaft. (R.III)	1	540565	Barrel nut, 7 dia. x 100 pitch. For clutch cable, clutch end.	1
497.S	Bolt, 7 dia., 50 long. Fixing bracket supporting master cylinder on hull. (R.III)	2	540619	Clutch cable outer casing guide bracket, clutch end. (No longer supplied)	1
562.S	Bolt, hex. head, 7 dia., 37.5 long. For brake and clutch pedals. (R.III)	2	540730	Cup for clutch cable return spring.	1
2491.S	Nut, hex., 7 dia. x 100 pitch, 7 thick. (R.III) Fixing:- 495.S.30 497.S. 484.S. 483.S.	1 2 5 2	540731	Clutch cable return spring, 13 dia., 171 long (7and 11)	1
2493.S	Nut, hex., 7 dia. x 100 pitch, 5 thick. (R.III) For:- 562 S. Locking clutch cable barrel nut.	2 1	540909	Bush, 22 I/dia. x 26 O/dia. x 24 long. (RVI) For:- Clutch pedal. Brake pedal.	2 2
2541.S	Washer, 8 I/dia. x 18 O/dia. x 2 thick. (R.III) For:- Master cylinder control lever pin. Clutch cable pin, pedal end.	1 1	540961	Bracket for pedal gear. L.H. drive.	1
2290E	Pin, 8 dia., length under head 22.5. Fixing master cylinder push rod to pedal.	1	540964	Clutch pedal return spring, 38 dia., four left hand wound coils. L.H. drive.	1
			540965	Brake pedal return spring, 38 dia., four right hand wound coils. L.H. drive.	1
			540966	Distance piece, 8 I/dia., 32 long. For master cylinder bracket.	2
			540968	Cross shaft, 22 dia., 220.6 long. For brake and clutch pedals. L.H. drive.	1

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540974	Bolt, hex. head 1/8 dia., 15 long. Fixing clutch and brake pedal cross-shaft.	2	541093	Spring for clutch pedal, R.H. drive.	1
540975	Lockwasher 18.5 dia. hole. For 540974, opposite side to master cylinder bracket.	1	541094	Spring for brake pedal, R.H. drive.	1
540976	Brake and clutch pedal assembly complete, less rubber pedal pads and clutch control cable. L.H. drive.	1	541095	Clutch pedal, R.H. drive.	1
540983	Rubber pad for clutch and brake pedals.	2	541104	Clutch and brake pedal assembly complete, R.H. drive.	1
540987	Woodruff key 18.5 long. For master cylinder control lever.	1	541112	Woodruff key length 22. For master cylinder control lever.	1
540988	Pin, 8 dia., length under head 25.5. Fixing clutch cable to pedal.	1	541116	Lockwasher 18.5 dia. hole. For bolt fixing cross-shaft master cylinder bracket side.	1
540992	Clutch cable complete, overall length 720. L.H. drive. (7 & 11L)	1	543259	Clutch cable return spring 9 I/dia. x 13 O/dia. x 143 long. (11L & 11)	1
540997	Brake pedal with footplate less rubber pad. L.H. drive.	1	543264	Clutch cable assembled with housing and adjustable guide (threaded 16 dia. x 150 pitch) and fixed guide Length 703. (R.VI) (11L)	1
540998	Clutch pedal with footplate less rubber pad L.H. drive.	1	543265	Clutch cable fixed guide bracket with 13.5 dia. hole, clutch side L.H. drive. (11L)	1
541053	Clutch cable complete, overall length 750. L.H. drive (R.VI) (11)	1	543269	Clutch cable adjustable guide bracket, threaded 16 dia. x 150 pitch, pedal side. L.H. drive. (11L & 11)	1
541079	Bracket for pedal gear, R.H. drive.	1	543272	Clutch cable with casing, fixed guide, adjustable guide (threaded 16 dia. x 150 pitch) 640 long. R.H. drive. (11L)	1
541082	Shaft, 22 dia., 181 long. For clutch and brake pedals. R.H. drive.	1	543275	Clutch cable with casing, fixed guide adjustable guide (threaded 16 dia. x 150 pitch) 675 long. R.H. drive (11)	1
541087	Brake pedal, R.H. drive.	1			

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
543278	Bracket for clutch cable fixed guide. clutch end. R.H. drive.	1			
543280	Clutch cable assembled with outer casing and adjustable guide (threaded 16 dia. x 150 pitch). Length 738. (R.VI) (11)	1			
543301	Bracket for adjustable guide, threaded 16 dia. x 150 pitch, pedal end. R.H. drive.	1			
543303	Loose distance piece, 30 I/dia. x 36 O/dia. x 35 long. For pedals. R.H. drive.	1			
543304	Master cylinder bracket with welded fixing bolts. L.H. drive.	1			
543306	Master cylinder bracket with welded fixing bolts. R.H. drive.	1			
551530	Master cylinder push rod assembly, 8.6 dia., 119 long.	1			
614201	Locknut, hex., 16 dia. x 150 pitch, 5 thick. For clutch cable adjustable guide. (11L & 11)	1			
	For pedal gears R.H. drive and L.H. drive, on British models, see SUPPLEMENT.				